



Scope Certificate

Scope Certificate Number ICA-GRS-20-1102/01B
Scope Certificate Version Number ICA-GRS-20-1102/01B-03



ACCOPPIATURA DI ASOLO SPA

Textile-Exchange-ID (TE-ID) TE-00022957 ICEA Client Number ICEA-TX-941 Via Dell'artigianato 14 Asolo, 31011 Veneto, Italy

has been audited and found to be in conformity with the

Global Recycled Standard (Version GRS 4.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s): Filling, stuffing (PC0020), Processed pre-consumer materials (PC0041)

Process categories carried out under responsibility of the above mentioned organization for the certified products cover: Finishing (PR0012), Dyeing (PR0008)*, Finishing (PR0012)*

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2025-01-14

Audit criteria: Global Recycled Standard V4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.3

Place and Date of Issue (YYYY-MM-DD)

Bologna, 2024-01-15 Last updated: 2024-11-12

Status: Valid

Paole Dumaca

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Certification Body





Standard

Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA Certification Body Accredited by: IOAS ; Accreditation Number: 26

Inspection Body:

Auditor(s):GIOVANNI POMANTEGiovanni Pomante

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed. To authenticate this certificate, please visit www.TextileExchange.org/Certificates.



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Under the scope of this certificate, the following products are covered.

Products Appendix

Product Number	Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
22580	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598
33747	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598
33772	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598
33770	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598
33776	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598
33769	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598
33775	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598



Istituto per la Certificazione Etica e Ambientale - ICEA

Via Giovanni Brugnoli, 15, 40122 Bologna BO, Italy www.icea.bio

33773	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598
33768	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598
46546	Processed pre- consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598
48704	Processed pre- consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598
48702	Processed pre- consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598
53342	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598

Place and Date of Issue (YYYY-MM-DD) Bologna, 2024-01-15

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Paole Pumaca

Certification Body

Standard







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Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Site Appendix						
Facility Name - TE-ID	Address	Process Categories	Standards			
ACCOPPIATURA DI ASOLO SPA (MAIN) - TE-00022957	Via Dell'artigianato 14 Asolo 31011	Combining, Bonding (PR0012)	GRS			
, , , , , , , , , , , , , , , , , , , ,	Veneto, Italy					

Associated Subcontractor Appendix

None

Independently Certified Subcontractor Appendix

Subcontractor Name - TE-ID	Certification Body	Expiry Date	Address	Process Categories	Standards
	CB-ICA - Istituto per la Certificazione			Dyeing (PR0008), Finishing (PR0012)	GRS
	Etica e Ambientale		Lombardia, Italy		

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