

## Scope Certificate

Scope Certificate Number ICA-GRS-20-1102/01C  
Scope Certificate Version Number ICA-GRS-20-1102/01C-01

**ICEA**  
certifies that

### ACCOPIATURA DI ASOLO SPA

Textile-Exchange-ID (TE-ID) TE-00022957

ICEA Client Number ICEA-TX-941

Via Dell'artigianato 14

Asolo, 31011

Veneto, Italy

has been audited and found to be in conformity with the

### Global Recycled Standard (Version GRS 4.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

**Filling, stuffing (PC0020), Dyed fabrics (PC0025), Processed pre-consumer materials (PC0041)**

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:

**Finishing (PR0012), Packing (PR0020)**

\*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2026-01-14

Audit criteria: Global Recycled Standard V4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.3

Place and Date of Issue (YYYY-MM-DD)

Bologna, 2025-01-15

Last updated: 2025-01-22

Certification Body

Standard

Status: Valid

  
Paola Dumaca



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Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA

Certification Body Accredited by: IOAS ; Accreditation Number: 26

Inspection Body:

Auditor(s): GIOVANNI POMANTE Giovanni Pomante

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.

To authenticate this certificate, please visit [www.TextileExchange.org/Certificates](http://www.TextileExchange.org/Certificates).

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ACCOPPIATURA DI ASOLO SPA  
GRS V4.0:2017

Under the scope of this certificate, the following products are covered.

**Products Appendix**

Product Number	Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
22580	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957
33747	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957
33772	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957
33770	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	TE-00022957
33776	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	TE-00022957
33769	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	TE-00022957
33775	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957

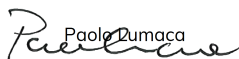
33773	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957
33768	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957
46546	Processed pre-consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957
48704	Processed pre-consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957
48702	Processed pre-consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957
77722	Filling, stuffing (PC0020)	Other [FOAM] (PD0100)	84.00% Recycled post-consumer Polyurethane (RM0213) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957
77721	Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled post-consumer Polyurethane (RM0213) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957
77834	Filling, stuffing (PC0020)	Other [FOAM] (PD0100)	11.00% Other (Polyether Polyol) (RM0262) + 84.00% Recycled post-consumer Polyurethane (RM0213) + 5.00% Latex (RM0172)	GRS	TE-00022957
77833	Filling, stuffing (PC0020)	Other [FOAM] (PD0100)	84.00% Recycled post-consumer Polyurethane (RM0213) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957
80127	Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00022957
80128	Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	80.00% Recycled post-consumer Polyester (RM0189) + 20.00% Polyamide (RM0182)	GRS	TE-00022957

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Standard

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GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

**Site Appendix**

Facility Name - TE-ID	Address	Process Categories	Standards
ACCOPIATURA DI ASOLO SPA (MAIN) - TE-00022957	Via Dell'artigianato 14 Asolo 31011 Veneto, Italy	Combining, Bonding (PR0012), Labeling (PR0020)	GRS

**Associated Subcontractor Appendix**

None

**Independently Certified Subcontractor Appendix**

None

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